

Date: Wednesday, 3/8/2006 10:47:17 AM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services				Drawing Name	: CABLE ASSEMBLY	
Job Number	: 26151				Part Number	: D412704045	
Estimate Number	: 12007				Drawing Number	: IIN-D412-704 PG7,9	
P.O. Number	: N/A				Project Number	: N/A	
This Issue	: 3/8/2006 S.O. No. : N/A				Drawing Revision	: A	
Prsht Rev.	: NC				Material	: N/A	
First Issue	: N/A Type : SMALL /MED FAB				Due Date	: 3/20/2006 Qty: 4 Um: Each	
Previous Run	: 25615						
Written By	<u>See comment Below</u>						
Checked & Approved By	<u>KJ 06/03/08</u>						
Comment	: Est Rev:B 05.01.28 Added Figures 1-2 KJ/RF						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
2.0	D32173	Cable 80.5"	
	Comment: Assemble as per dwg IIN D412-704 page 7, 9		<i>SP 06/03/08</i>
3.0	D32571	Fitting	
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)		<i>(1) B 25621</i>
	Pick:		
	Qty	Part number	Description
	1	D3217-3	Cable
	<i>(3) B 26154</i>		/
4.0	D32581	Angle Bracket	
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)		<i>B 25622</i>
	Pick:		
	Qty	Part number	Description
	1	D3257-1	Fitting
	<i>B 25622</i>		/
5.0	AN960JD10	Washer	
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)		<i>B 23677</i>
	Pick:		
	Qty	Part number	Description
	1	AN960JD10	Washer
	<i>B 23677</i>		/

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #:

Machine Or Operation:

Description :

2 AN960JD10

Washer

M195d1



6.0 AN960JD10L

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty

Part number

Description

batch

2

AN960JD10L

Washer

M18235



7.0 NAS5093

Nut



Comment: Qty.: 3.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick:

Qty

Part number

Description

batch

3

NAS509-3

Nut

M117844

111400433



8.0 MS21042L3

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty

Part number

Description

batch

2

MS21042L3

Nut

M18917



9.0 AN35A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty

Part number

Description

batch

1

AN3-5A

Bolt

M1J205



10.0 AN313A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty

Part number

Description

batch

1

AN3-13A

Bolt

M9967



SP 04/04/06 ④

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/04/10
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Job Number:



Seq. #: Machine Or Operation:

Description :

11.0 QC5

INSPECT WORK TO CURRENT STEP



26/04/06

(C)

Comment: INSPECT WORK TO CURRENT STEP

12.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 494

Re 6/4/7(4)



(4)

13.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21



(4)

Job Completion



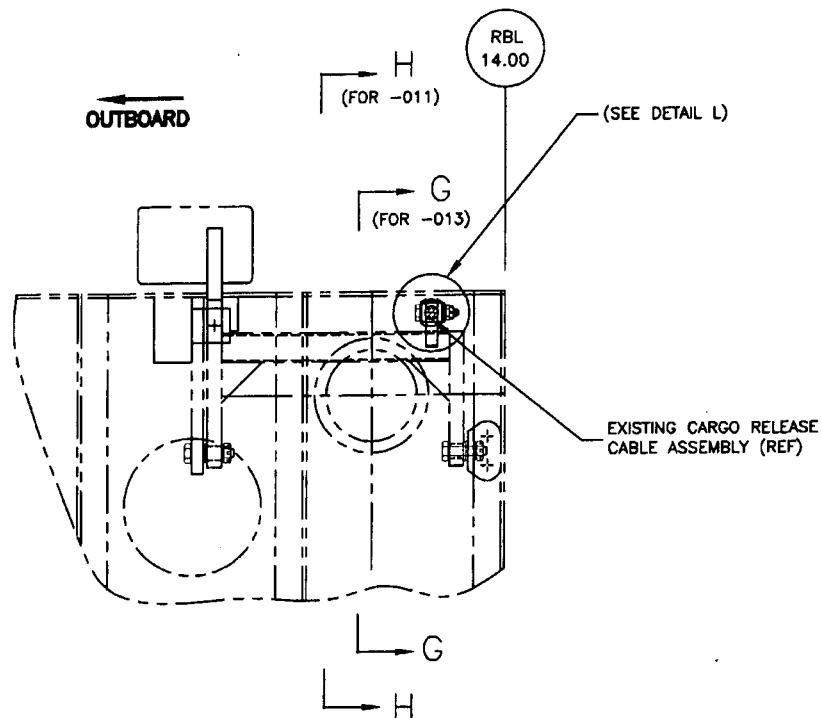
W. Dart 06/04/10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



**Figure 4 – Detail B. View looking Aft (Pilot's Side)
(-011/-013 Installations)**

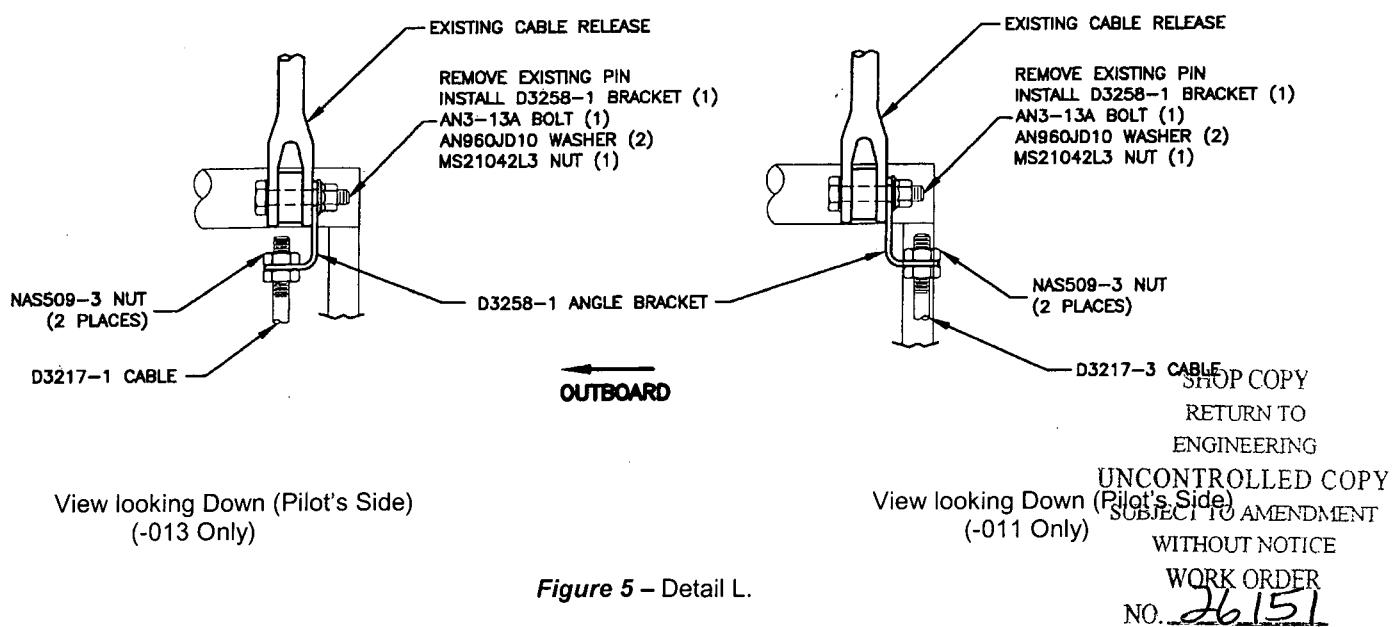
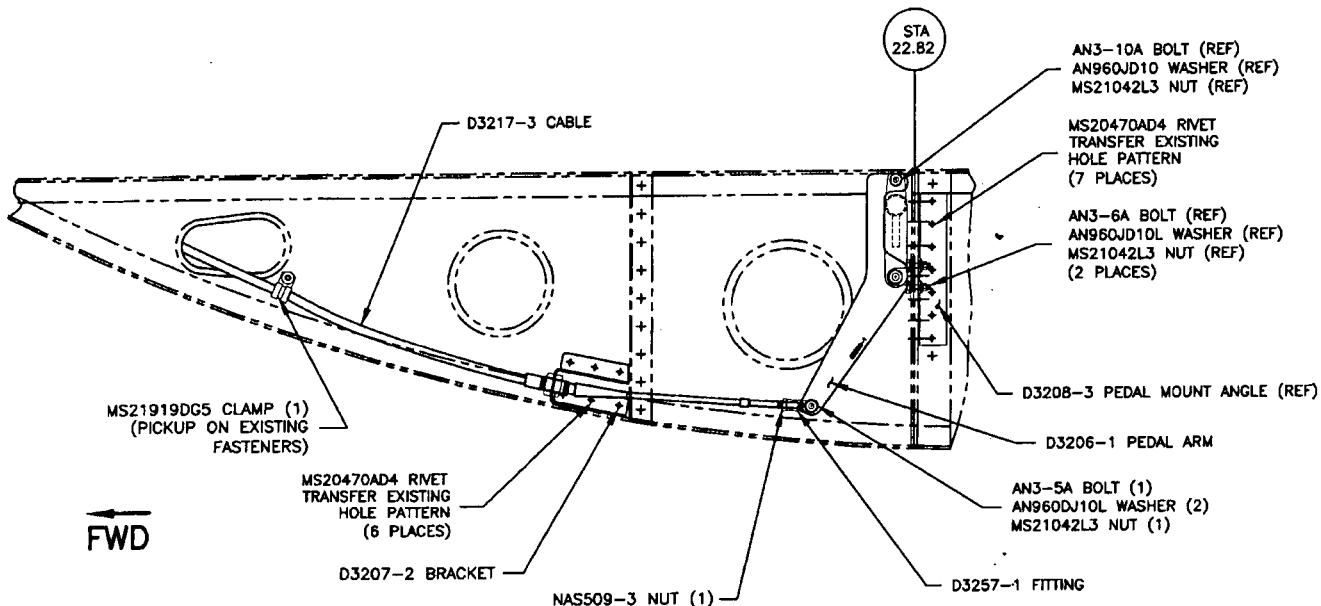
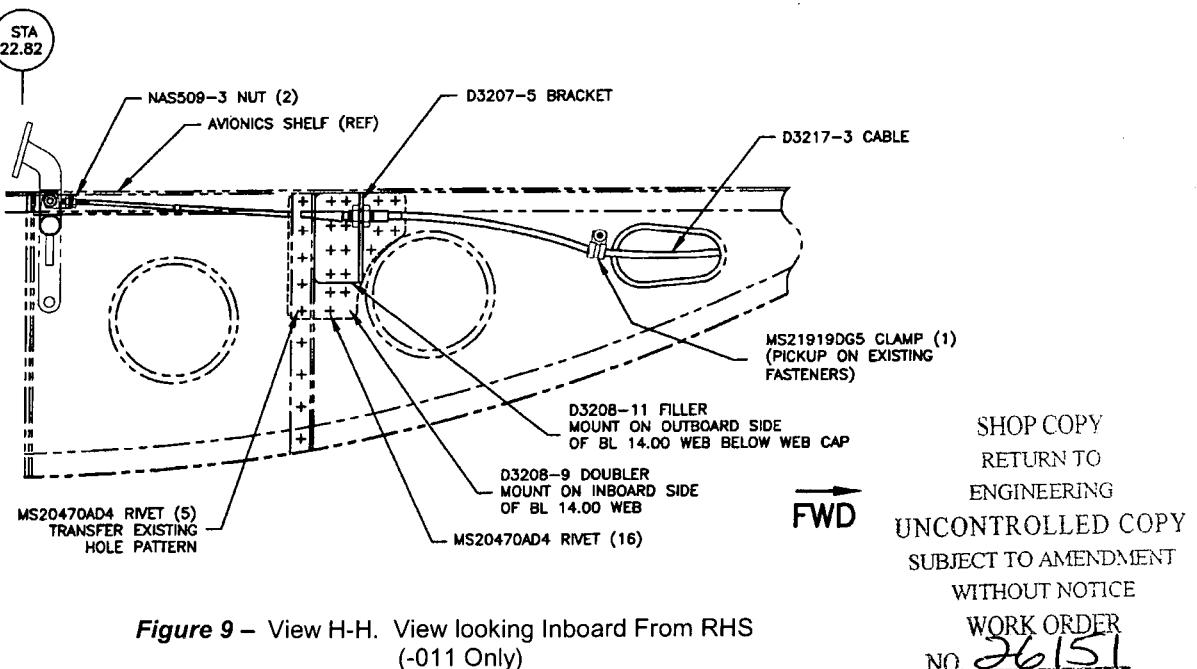


Figure 5 – Detail L.



**Figure 8 – View F-F. View looking Inboard From LHS
(-011 Only)**



**Figure 9 – View H-H. View looking Inboard From RHS
(-011 Only)**

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Date: 04.02.03